

- 7. The process according to Claim 4, wherein said step of orienting said inelastically stretchable continuous fibers substantially in said one direction comprises conveying said inelastically stretchable continuous fibers on a first conveyor running at a velocity V1 and on a second conveyor provided downstream of said first conveyor, said second conveyor running at a velocity V2 so that a ratio $V2/V1$ is within a range of about 1.05 to 10.- -

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- 8. (Amended) The process according to Claim 4, wherein said inelastically stretchable continuous fibers are oriented in said one direction so that a tensile strength S1 of said composite sheet in said one direction and a tensile strength S2 of said composite sheet in a direction orthogonal to said one direction has a ratio $S1/S2$ of 3.0 or higher.

IN THE ABSTRACT

Please amend the abstract as follows. A clean version of the Abstract is attached hereto as Attachment C.

ABSTRACT

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[This invention aims to provide a composite sheet having a layer of inelastically stretchable continuous fibers improved so that a possible unevenness in fiber diameter may be minimized.]

A composite sheet that comprises an elastically stretchable layer and an inelastically stretchable layer formed with inelastically stretchable continuous fibers bonded to at least one surface of the elastically stretchable layer intermittently in one direction. The continuous fibers are oriented substantially in one direction thereof so that the composite sheet may present a ratio S_1/S_2 of 3.0 or higher where S_1 represents a tensile strength in this one direction and S_2 represents a tensile strength in the direction orthogonal to this one direction.